

Toter®

Built for Extremes®

EV GREEN

TOUGH ON THE JOB. EASIER ON THE PLANET.



THE INDUSTRY'S FIRST
100%
RECYCLED
CART BODY



Toter carts are easy to tilt and roll to the curb.

Built for Extremes!

EXTREME PURPOSE

Toter carts are designed and built for function, with craftsman-like attention to detail. With ideal handle height, rugged wheels, and best-in-class ergonomics, maneuvering is a breeze, even when completely full.

EXTREME STABILITY

Stable and steady, Toter carts can easily stand up to wind as well as the day-to-day abuse of curbside collection. And they won't fall over when they're returned to the curb after dumping.

Committed to SUSTAINABILITY

In 2020, Wastequip (Toter's parent company) introduced its Corporate Responsibility program (CORE). As part of this program, Toter has committed to **reducing the amount of virgin resin used in our entire cart manufacturing operation by 25%**. This commitment, known as **Project25**, will help reduce Toter's carbon footprint by at least 9% per cart.*



To achieve the commitments outlined in **Project25**, **Toter will incorporate post-consumer (PCR) and post-industrial (PIR) sources of recycled material for our most popular colors**. Additionally, Toter will offer material traceability so customers will know the amount PCR and PIR used in their order. cart's environmental footprint comes from resin.



Contributing to the creation of this sustainable process, **Toter will also be accepting used Toter carts**, which are then shredded and molded to produce new product. Of course, no matter how much recycled content goes in, or how much virgin resin we keep out, all of our carts offer the legendary Toter toughness and durability, which is a critical component in helping decrease a cart's carbon footprint.

With **Project25**, Toter continues to be a leader in the industry in the manufacture of carts that are more sustainable without sacrificing construction quality or color selection. Find out more about our LCA and **Project25**, and how to help reduce the carbon footprint of your carts at [toter.com](https://www.toter.com).

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* In 2020, Wastequip commissioned Resource Recycling Systems to conduct an ISO 14044 compliant life cycle assessment (LCA) with critical review that evaluated the cradle to grave carbon footprint of a Toter cart. The LCA estimated that 62% of a Toter cart's environmental footprint comes from resin.

THE INDUSTRY'S FIRST 100% RECYCLED CART

A first for Toter, and a first for the industry: Toter's EVR-Green cart, the very first cart manufactured from 100% recycled content.

Manufactured via Toter's Advanced Rotational Molding Process, the EVR-Green retains the toughness for which Toter is known, including long service life and durability.

With a body manufactured from 100% recycled material, it is the most sustainable cart in the market today.

EVR-GREEN CART FEATURES

Rugged Rim® adds rigidity and reinforced material in critical wear areas, extending the life of the cart.

Ideal handle height and best-in-class ergonomics provide easier maneuverability.

Textured surface resists scuffs and scratches and hides unsightly dirt.

5/8" axle provides over 2,000 lbs. of bending strength. Molded-in axle journal provides 6x more support than drilled holes.

Factory-installed 360° rotating steel stop bar is compatible with semi-automated garbage collection trucks.

Rugged wheels make maneuvering a breeze – even when completely full.



Advanced Rotational Molding™ creates a stronger cart that is built for toughness and maximum resistance.

ADDITIONAL FEATURES

- Unique industry-leading aerodynamic design prevents cart from falling down when lid is flipped back
- Toter carts meet ANSI standard Z245.30 for safety and Z245.60 for lifter compatibility
- Multi-lingual user safety instructions molded on top and underside of lid
- Bottom wear strip provides added abrasion protection
- One-color hot stamps and raised imprint on lid
- Large, four-color in-mold label on lid
- Cart identification barcode
- UHF RFID tag mounted inside handle
- Large area on the side for custom graphics including one-color hot stamps, raised imprints or four-color in-mold labels



WARRANTY

There's no other curbside collection cart that's built to last quite like a Toter. Constructed using Toter's Advanced Rotational Molding™ process, Toter carts are built to keep working long after others fail - more than 2x longer. They're backed by a 12-year body warranty, the best in the industry. Toter carts are extremely flexible, impact-resistant, and easily handle the day-to-day abuse of curbside waste collection.

SPECIFICATIONS

Available in 24, 48, 64, 96 -gallon sizes

Size	Description (L x W x H)	Wheel Size	Load Rating
32 Gallons	24.25" x 19.75" x 37.50"	8"	112 lbs. / 50.8 kg
48 Gallons	28.75" x 23.50" x 37.50"	10"	168 lbs. / 76.3 kg
64 Gallons	31.75" x 24.25" x 41.75"	10"	224 lbs. / 101.6 kg
96 Gallons	35.75" x 29.75" x 43.25"	10"	335 lbs. / 152.0 kg

Available in Black Only (Body, Lid and Wheels)



Advanced Rotational Molding™ Process

How is a tough-as-nails Toter® cart manufactured? It begins with our patented Advanced Rotational Molding™ process. Molds are filled with a pre-measured amount of plastic micro-pellets, and then moved into an oven where a microprocessor controls the temperature, blower velocity, bi-axial rotation and molding cycle.

The oven melts the plastic material while the machine rotates, allowing the plastic to coat the inside of the mold. This method of heating and molding requires no high-pressure hydraulic equipment to fill the mold, so no stress is introduced during the molding cycle. This is not the case, by the way, with injection-molded products.

The mold is then transferred to the cooling chamber for curing. The cooling cycle is controlled to optimize the final product's impact strength and performance. After the molds have been slowly cooled with air and water and the cart has cured to achieve its maximum impact strength and physical properties, the cart is removed from the mold to be trimmed, imprinted and assembled.

Benefits and Advantages of Our Process

Advanced Rotational Molding™ eliminates the built-in stress, weakness and brittleness associated with injection-molded products. In addition, Toter uses linear medium-density polyethylene (MDPE) that is specifically engineered for toughness and high-impact resistance. In contrast, injection-molded carts are made with high-density polyethylene (HDPE), which is rigid and brittle and offers poor impact resistance.

- Superior toughness and durability
- Single-piece product design — no seams
- Consistent wall thickness
- Stress-free, zero-pressure product
- Ultraviolet (UV) stable
- Custom colors
- Corrosion and chemical resistance
- Unique design and structural capabilities such as rugged rim, sealed stop bar journals and granite finish



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